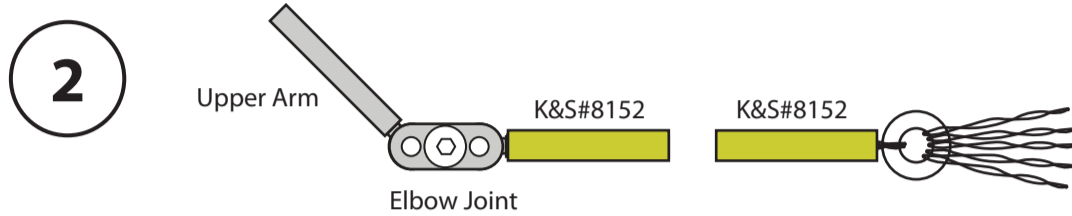
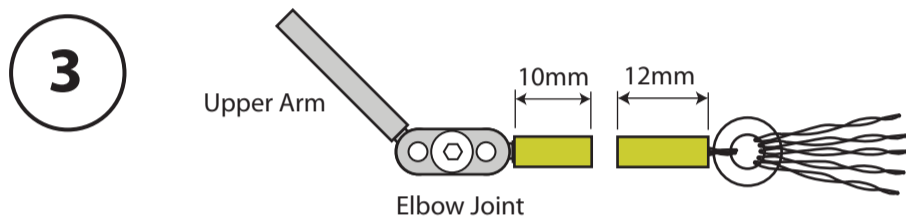


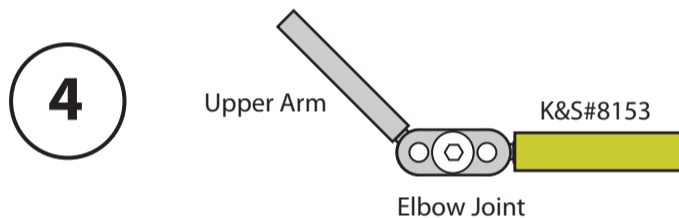
1. Remove the Upper Arm and the Forearm Assembly from the Armature.  
Using a Needle File score the Forearm with cross grooves to give more surface area for the Epoxy Glue to adhere to.



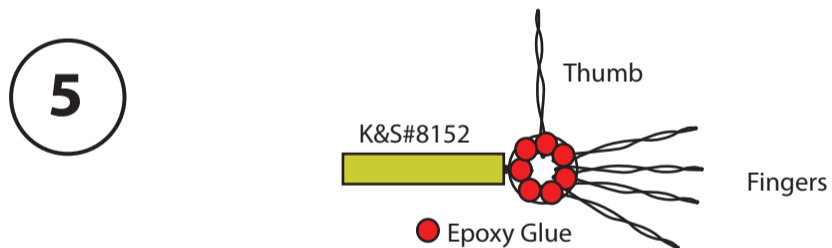
2. Dry assemble the Square K&S #8152 onto the Forearm and the Aluminum twisted Wire Wrist.
3. Mix a small amount of 2 Part Epoxy Glue ensuring a consistent mix.
4. Glue the K&S #8152 onto the Forearm and the Wrist taking care not to get any glue on the Elbow Joint Link Plate Assembly.



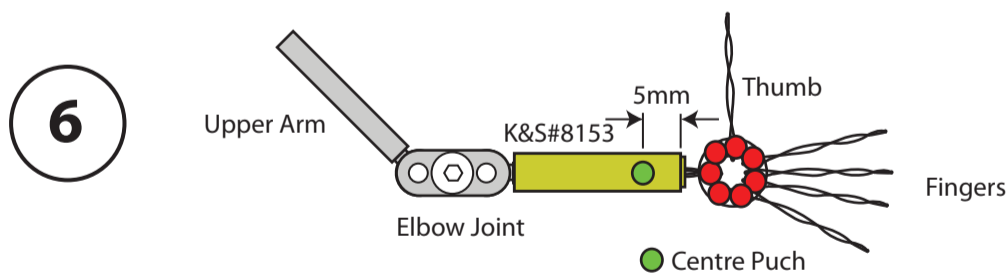
5. When the Epoxy Glue has completely set cut the Forearm to a length of 10mm and the Wrist to a length of 12mm.



6. Mix another batch of 2 Part Epoxy Glue and carefully slide the K&S#8153 onto the Forearm K&S#8152 and glue into place.  
Be very careful not to get any glue in the open end of the K&S#8153.



7. Equispace the fingers and create a thumb and glue them in place using Epoxy Glue.  
When the Glue has cured turn the hand/palm assembly over and glue on the other side.



8. With the Hand assembled carefully notch the K&S#8153 with a Centre Puch & Hammer.  
It is recommended that you practice on scrap K&S first to ensure the correct force is used.  
Use only light taps with a small hammer and check that the Hand Assembly can be removed from the Forearm and relocated with a light "CLICK".